

	<i>QUALITÄTSMANAGEMENT</i> HANDBUCH	Anforderungsprofil Formblatt: Fb_ 10 Amazone
	<i>Qualitätsmanagementsystem</i> technical datasheet	Erarbeitet: 10.07.2010 Revi: 4

Amazone

1. Product description

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|----------------------------|---|
| 1.1. Format | 1380 x 157 x 10 mm |
| 1.2. Packing | 6 boards each pack = 1,30 m ² |
| 1.3. Technical description | |
| - Surface | Three-dimensional interlaced melamine resin |
| - Decor | Melamine resin impregnated printed paper |
| - Core layer | HDF High Density Fiberboard |
| - Balance film | Melamine resin impregnated paper |
| 1.4. Installation | Mechanical locking system , Clic-System – much easier to install , up to 50% quicker to install (against other clic systems). Floating installation according to the installation description . |
| 1.5. Classification | EN 685 class 23 : heavy domestic use
class 33 : heavy commercial use

EN 14041 CE – Mark |
| 1.6. Fire classification | EN 13501 C _{fl} – s1 (Hardly inflammable ~ B1) |
| 1.7. Emission | E1 lower than 0,05 ppm |
| 1.8. Slip resistance | Technical class DS |
| 1.9. Thermal conductivity | Thermal resistance according to DIN EN 12667 R= 0,0745 [(m ² * K)/W] |



Amazone

	Characteristic	Requirements	Unit	Testmethod
1.	Sampling			EN 13329
2.	Thickness	10	mm	EN 13329
3.	Level of use	21 - 33		EN 13329
4.	Wear resistance	AC5		EN 13329
5.	Impact resistance	IC3		EN 13329
6.	Thickness swelling 24h	≤ 14	%	EN 13329
7.	Resistance to staining	5.g. 1-2 4.g. 3		EN 438-2
8.	Internal bond	> 1,2	N/mm ²	EN 319
9.	Surface soundness	> 1,5	N/mm ²	EN 311
10.	Resistance to cigarette burns	4 no visible change		EN 424
11.	Surface layer width	± 0,1	mm	EN 13329
12.	Surface layer length	± 0,3	mm	EN 13329
13.	Squareness	max 0,2	mm	EN 13329
14.	Surface layer straightness	< 0,3	mm/m	EN 13329
15.	Height difference between elements	max 0,15	mm	EN 13329
16.	Openings between elements	max 0,2	mm	EN 13329
17.	Formaldehyd content	<0.05	ppm	EN 717-1

Erstellt (Datum, Unterschrift) QS	Geprüft und Freigegeben (Datum, Unterschrift) 02.09.2014 T. Schmaltz	
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